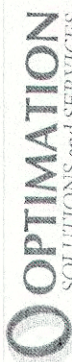


PIPING NOTES - UNLESS OTHERWISE SPECIFIED:

1. PIPING SHOWN IS STAINLESS STEEL 304L. SCHEDULE 10 WELDED AND WAS USED FOR THE BASIS OF THIS DESIGN. PIPING SHOULD FOLLOW VIONX SPECIFICATION #230368 CHILLER FIELD PIPING
2. EQUIPMENT SHOWN AND CALLED OUT ON THE DRAWINGS WAS USED FOR BASIS OF THIS DESIGN.
3. INSULATION IS 1" FIBERGLASS WITH RIGID INSULATION SUPPORTS AT ALL HANGERS. PVC OUTDOOR RATED JACKETING TO BE INSTALLED AFTER SYSTEM IS CHECKED FOR LEAKS. ALL EXTERNAL PIPING IS INSULATED.
4. VOLUME OF PIPING AND ALL EQUIPMENT EXTERNAL OF THE STACKED CONTAINER IS APPROXIMATELY 180 US GALLONS.
5. ALL THREADED PIPE NIPPLES ARE SCD 80.
6. FLANGE GASKETS ARE GARLOCK TEFLON 3510 OR EQUAL.
7. FLANGE BOLT MATERIAL IS ASTM A193-B8 WITH ASTM A194-8 NUTS. USE A SST. FLAT WASHER INSTALLED UNDER BOLT HEAD. 1" TO 2" FLANGES USE 1/2-13 BOLTS. 2" TO 3" FLANGES USE 3/8-13 BOLTS. ALL FLANGES ARE RAISED FACE UNLESS NOTED.
8. FIELD VERIFY ALL DIMENSIONS BEFORE FABRICATION.
9. VOID ALL PRINTS BEARING PREVIOUS REVISION DATES.

NOTE

WORK THIS DRAWING WITH:
PA001, PD001, PD003, PD004, PB001,
PB002, PB003, PB004, PB005, PB006



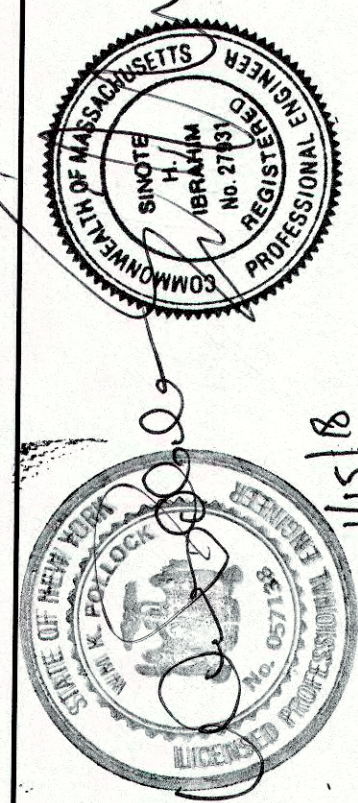
ELEVATION A-A

SCALE: 3/4"=1'-0"

REF. DWG.

ISSUE	DATE	BY	APPVD.	DESCRIPTION
A	15/JAN/2018	JHH/OTI		ISSUED FOR FABRICATION
PROPRIETARY The design and detailed information illustrated on this document shall remain the exclusive property of an Optimization Corporation and shall not be used or reproduced in any form without the written consent of Optimization Corporation. If any portion of this information for purposes not specified by the terms of that contract is strictly prohibited. CONFIDENTIAL				

UNLESS OTHERWISE NOTED:
1) ALL DIMENSIONS ARE IN INCHES
2) BREAK ALL SHARP EDGES
3) TOLERANCES (NON ACCUMULATIVE):
FOR FABRICATION:
WELDMENTS: SAWCUT
WELDMENTS: SAWCUT
WELDMENTS: SAWCUT
Etc.
DECIMAL 1 P.L.C. ±.03"
DECIMAL 2 P.L.C. ±.01"
DECIMAL 3 P.L.C. ±.005"
FRACTIONAL ±1/16"
FRACTIONAL ±1/8"
FRACTIONAL ±1/4"
FRACTIONAL ±1/2"



CUST. APPRVD.	DATE	11	12	13	14	15	16

ELEVATION A-A SHEET 2				DWG. SIZE D			
				ISSUE A			
DRAWN	JHH/OTI	DATE	21/NOV/2017	OTI PROJECT NO.	SHT 1 OF 1		
CHECKED		DATE		M17-1059	DRAWING NO.		
APPRVD.		DATE		PB002			